



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision date 29-Mar-2024

Revision Number 1

1. Identification

Product identifier

Product Name Chemical Etchant Penumbra

Other means of identification

Product Code(s) 8460

UN number or ID number UN2922

Synonyms No information available

Recommended use of the chemical and restrictions on use

Recommended use Industrial use
Laboratory use
Industrial Manufacturing (all)

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Columbus Chemical Industries, Inc.
N4335 Temkin Rd.
Columbus, WI 53925 USA
Phone: (920) 623-2140
Fax: (920) 623-2577
www.columbuschemical.com

Emergency telephone number

24 Hour Emergency Phone Number CHEMTREC: 1-800-424-9300 for US / 703-527-3887 outside US

Emergency Telephone 911

2. Hazard(s) identification

Classification

Acute toxicity - Oral	Category 3
Acute toxicity - Dermal	Category 2
Acute toxicity - Inhalation (Gases)	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 3
Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements**Danger****Hazard statements**

H301 - Toxic if swallowed

H310 - Fatal in contact with skin

H314 - Causes severe skin burns and eye damage

H331 - Toxic if inhaled

H332 - Harmful if inhaled

H350 - May cause cancer

H372 - Causes damage to organs through prolonged or repeated exposure

**Precautionary Statements - Prevention**

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P264 - Wash face, hands and any exposed skin thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P262 - Do not get in eyes, on skin, or on clothing

P271 - Use only outdoors or in a well-ventilated area

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

Precautionary Statements - Response

P321 - Specific treatment (see First-Aid Measures on SDS)

P310 - Immediately call a POISON CENTER or doctor/physician

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower

P310 - Immediately call a POISON CENTER or doctor/physician

P363 - Wash contaminated clothing before reuse

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing

P310 - Immediately call a POISON CENTER or doctor/physician

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician

P330 - Rinse mouth

P331 - Do NOT induce vomiting

Precautionary Statements - Storage

P405 - Store locked up

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Unknown acute toxicity

25 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

40 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

40 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

Other information

No information available.

3. Composition/information on ingredients

Mixture

Chemical name	CAS No	Weight-%	Formula	Molecular Weight
Water	7732-18-5	Balance	H ₂ O	18.00 g/mol
Nitric acid	7697-37-2	20-25	HNO ₃	63.01 g/mol
Sulfuric acid	7664-93-9	10-15	H ₂ SO ₄	98.08 g/mol
Hydrofluoric acid	7664-39-3	3-5	HF	20.01 g/mol
Nickle Sulfate	10101-98-1	0.1-0.3	NiSO ₄	154.76 g/mol

4. First-aid measures

Description of first aid measures

General advice

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required. IF exposed or concerned: Get medical advice/attention.

Inhalation

Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical attention. Immediate medical attention is required.

Eye contact

Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing.

Skin contact

Get immediate medical attention. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

Ingestion

Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.

Self-protection of the first aider

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Do not breathe vapor or mist. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms

Burning sensation. Coughing and/ or wheezing. Difficulty in breathing.

Indication of any immediate medical attention and special treatment needed

Note to physicians

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Attention! Corrosive material. Keep people away from and upwind of spill/leak. Do not breathe vapor or mist. Avoid breathing vapors or mists.
Other information	Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Take off contaminated clothing and wash before reuse. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Remove contaminated clothing and shoes. Do not breathe vapor or mist.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up. Protect from moisture. Store away from other materials.
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8. Exposure controls/personal protection

Control parameters

Exposure Limits

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Nitric acid	STEL: 4 ppm TWA: 2 ppm	TWA: 2 ppm TWA: 5 mg/m ³ (vacated) TWA: 2 ppm (vacated) TWA: 5 mg/m ³ (vacated) STEL: 4 ppm (vacated) STEL: 10 mg/m ³	IDLH: 25 ppm TWA: 2 ppm TWA: 5 mg/m ³ STEL: 4 ppm STEL: 10 mg/m ³
Sulfuric acid	TWA: 0.2 mg/m ³ thoracic particulate matter	TWA: 1 mg/m ³ (vacated) : 1 mg/m ³	IDLH: 15 mg/m ³ TWA: 1 mg/m ³
Hydrofluoric acid	TWA: 0.5 ppm FS*Ceiling: 2 ppm F	TWA: 3 ppm F (vacated) TWA: 3 ppm F (vacated) STEL: 6 ppm F	IDLH: 30 ppm Ceiling: 6 ppm 15 min Ceiling: 5 mg/m ³ 15 min TWA: 3 ppm TWA: 2.5 mg/m ³

Biological occupational exposure limits

Chemical name	ACGIH
Hydrofluoric acid	3 mg/g creatinine - urine (Fluoride) - prior to shift 10 mg/g creatinine - urine (Fluoride) - end of shift

Appropriate engineering controls**Engineering controls**

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Tight sealing safety goggles. Face protection shield.

Hand protection

Wear suitable gloves. Impervious gloves.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing. Impervious clothing. Chemical resistant apron.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Contaminated work clothing should not be allowed out of the workplace. Do not breathe vapor or mist.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Color	Light green
Odor	Sharp Irritating
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	1	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	1.2500	None known
Water solubility	Completely soluble	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods. Excessive heat.
Incompatible materials	Acids. Bases. Oxidizing agent.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information**Information on likely routes of exposure**

Product Information

Inhalation	Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal. Toxic by inhalation. Harmful by inhalation.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.
Skin contact	Specific test data for the substance or mixture is not available. Fatal in contact with skin. (based on components). Corrosive. Causes burns.
Ingestion	Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Redness. Burning. May cause blindness. Coughing and/ or wheezing. Difficulty in breathing.
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Acute toxicity**Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	74.60 mg/kg
ATEmix (dermal)	60.00 mg/kg
ATEmix (inhalation-gas)	5,794.70 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/l
ATEmix (inhalation-dust/mist)	0.527 mg/l

Unknown acute toxicity

- 25 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
- 40 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
- 40 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Water	>90 mL/kg (Rat)	-	-
Nitric acid	-	-	= 2500 ppm (Rat) 1 h
Sulfuric acid	2,140 mg/kg	-	=0.375 ml/l (Rat) 4h
Hydrofluoric acid	-	-	= 0.79 mg/L (Rat) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes serious eye damage. Causes

burns.

Respiratory or skin sensitization No information available.**Germ cell mutagenicity** No information available.**Carcinogenicity** Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Sulfuric acid	A2: Suspected human carcinogen (aerosol forms only)	1: Carcinogenic to humans (aerosol forms only)	Known to be a human carcinogen (aerosol forms only)	X
Nickle Sulfate	-	Group 1	-	X

Legend**ACGIH (American Conference of Governmental Industrial Hygienists)**

A2 - Suspected Human Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

NTP (National Toxicology Program)

Known - Known Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity Contains a known or suspected reproductive toxin. Classification based on data available for ingredients.**STOT - single exposure** No information available.**STOT - repeated exposure** Causes damage to organs through prolonged or repeated exposure.**Target organ effects** Respiratory system, Eyes, Skin, Teeth.**Aspiration hazard** No information available.**Other adverse effects** No information available.**Interactive effects** No information available.**12. Ecological information****Ecotoxicity**

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Nitric acid	-	96h LC50: = 72 mg/L (Gambusia affinis)	-	-
Sulfuric acid	No data available	96h LC50: > 500 mg/L (Brachydanio rerio)	No data available	No data available
Hydrofluoric acid	-	-	-	48h EC50: = 270 mg/L (Daphnia species)

Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Nitric acid	-2.3
Hydrofluoric acid	-1.4

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers. Dispose of contents/containers in accordance with local regulations.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT

Regulated
UN number or ID number UN2922
Proper shipping name Corrosive liquids, toxic, n.o.s. (nitric acid and hydrofluoric acid)
Transport hazard class(es) 8
Subsidiary hazard class 6.1
Packing group II
DOT Marine Pollutant No

TDG

Regulated
UN number or ID number UN2922
UN proper shipping name Corrosive liquids, toxic, n.o.s. (nitric acid and hydrofluoric acid)
Transport hazard class(es) 8
Subsidiary hazard class 6.1
Packing group II

ICAO (air)

Regulated
UN number or ID number UN2922
UN proper shipping name Corrosive liquids, toxic, n.o.s. (nitric acid and hydrofluoric acid)
Transport hazard class(es) 8
Subsidiary hazard class 6.1
Packing group II

IATA

Regulated
UN number or ID number UN2922
UN proper shipping name Corrosive liquids, toxic, n.o.s. (nitric acid and hydrofluoric acid)
Transport hazard class(es) 8
Subsidiary hazard class 6.1
Packing group II

IMDG	Regulated
UN number or ID number	UN2922
UN proper shipping name	Corrosive liquids, toxic, n.o.s. (nitric acid and hydrofluoric acid)
Transport hazard class(es)	8
Subsidiary hazard class	6.1
Packing group	II

15. Regulatory information

International Inventories

TSCA	Complies.
DSL/NDSL	Complies.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Nitric acid 7697-37-2	1.0
Sulfuric acid 7664-93-9	1.0
Hydrofluoric acid 7664-39-3	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nitric acid	1000 lb	-	-	X
Sulfuric acid	1000 lb	-	-	X
Hydrofluoric acid	100 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Nitric acid	1000 lb	1000 lb	RQ 1000 lb final RQ RQ 454 kg final RQ
Sulfuric acid	1000 lb	1000 lb	RQ 1000 lb final RQ RQ 454 kg final RQ
Hydrofluoric acid	100 lb	100 lb	RQ 100 lb final RQ RQ 45.4 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Sulfuric acid 7664-93-9	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Nitric acid	X	X	X
Sulfuric acid	X	X	X
Hydrofluoric acid	X	X	X
Nickle Sulfate	X	-	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 4	Flammability 0	Instability 0	Special hazards -
HMIS	Health hazards 4 *	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>		<i>* = Chronic Health Hazard</i>		

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

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Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet